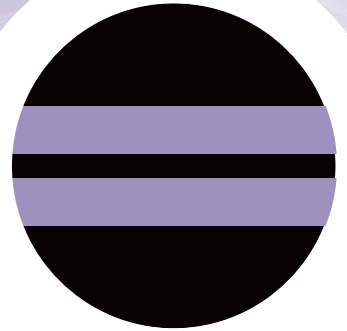


PE 4710 DIPS – RECLAIMED WATER PIPE

Designed for: Reclaimed Water – NON POTABLE

- Ductile Iron Pipe Size - HDPE
- Black Pipe with three evenly spaced *pairs* of Lavender stripes



Specifications:

- PE 4710 Resin formulation listed in PPI TR4
- Hydrostatic Design Basis: 1600 psi @ 73° F, 1000 psi @ 140° F
- Cell Classification per ASTM D3350 = 445574C and 445576C
- 4" – 24" pipe: ASTM F714, AWWA/ANSI C906
- Pipe is made from an NSF listed resin formulation

Pressure Ratings:

If temperatures exceed 80°F, contact Charter Plastics for a working pressure de-rating.

Joining:

Charter Plastics Lavender Stripe DIPS pipe is based on outside diameter. Heat fusion is the preferred method for joining this pipe. All personnel conducting heat fusions should be experienced and follow guidelines published by the pipe manufacturer or by PPI in TR 33.

DIPS may also be joined with OD Mechanical fittings designed for pipe made to ASTM F714 Standards.

Never use any lubricant on the pipe. Do not expose the pipe to direct flame.

Installing:

All Charter Plastics DIPS pipe can be direct buried and can be installed with a vibrating plow, pulled or horizontally directionally drilled. Buried pipe must be supported by proper embedment material like sand or gravel. Refer to PPI's "Handbook of Polyethylene Pipe" and follow as local, state or federal guidelines.

To safely handle and store polyethylene, refer to PPI's Material Handling Guide.

***This pipe is not designed for use inside the building or for hot water applications.**

Testing:

All pipe should be hydrostatically tested after installation.

Pneumatic testing is not recommended.

Refer to PPI's Handbook of Polyethylene Pipe for Guidelines.



Pipe for a New World.

PE 4710 DIPS – RECLAIMED WATER PIPE

Designed for: Reclaimed Water – NON POTABLE

- Ductile Iron Pipe Size - HDPE
- Black Pipe with three evenly spaced *pairs* of Lavender stripes

| PIPE SIZE | O.D. ACTUAL | | DR 9 PC 250 PSI | DR 11 PC 200 PSI | DR 13.5 PC 160 PSI | DR 15.5 PC 138 PSI | DR 17 PC 125 PSI | DR 21 PC 100 PSI | DR 26 PC 80 PSI | DR 32.5 PC 63 PSI |
|-----------|-------------|---------------|-----------------------|------------------------|--------------------------|--------------------------|------------------------|------------------------|-----------------------|-------------------------|
| 4" | 4.800 | MIN WALL | .533 | .437 | .356 | .310 | .282 | .229 | | |
| | | NOM. ID. | 3.669 | 3.874 | 4.045 | 4.143 | 4.201 | 4.315 | N/A | N/A |
| | | WEIGHT PER FT | 3.130 | 2.627 | 2.182 | 1.919 | 1.765 | 1.446 | | |
| 6" | 6.900 | MIN WALL | .767 | .628 | .512 | .445 | .406 | .329 | | |
| | | NOM. ID. | 5.275 | 5.569 | 5.815 | 5.956 | 6.039 | 6.203 | N/A | N/A |
| | | WEIGHT PER FT | 6.468 | 5.426 | 4.511 | 3.966 | 3.640 | 2.987 | | |
| 8" | 9.050 | MIN WALL | 1.006 | .823 | .670 | .584 | .533 | .431 | | |
| | | NOM. ID. | 6.918 | 7.305 | 7.630 | 7.812 | 7.920 | 8.136 | N/A | N/A |
| | | WEIGHT PER FT | 11.127 | 9.328 | 7.744 | 6.822 | 6.268 | 5.133 | | |
| 10" | 11.100 | MIN WALL | 1.233 | 1.009 | .823 | .716 | .653 | .529 | .427 | .342 |
| | | NOM. ID. | 8.485 | 8.961 | 9.355 | 9.582 | 9.716 | 9.979 | 10.195 | 10.376 |
| | | WEIGHT PER FT | 16.739 | 14.027 | 11.666 | 10.263 | 9.419 | 7.727 | 6.300 | 5.089 |
| 12" | 13.200 | MIN WALL | 1.467 | 1.200 | .978 | .852 | .777 | .629 | .508 | .406 |
| | | NOM. ID. | 10.091 | 10.656 | 11.127 | 11.395 | 11.553 | 11.867 | 12.124 | 12.339 |
| | | WEIGHT PER FT | 23.671 | 19.838 | 16.487 | 14.514 | 13.328 | 10.926 | 8.909 | 7.202 |
| 14" | 15.300 | MIN WALL | 1.700 | 1.391 | 1.134 | .987 | .900 | .729 | .588 | .471 |
| | | NOM. ID. | 11.696 | 12.351 | 12.896 | 13.207 | 13.392 | 13.755 | 14.052 | 14.302 |
| | | WEIGHT PER FT | 31.802 | 26.653 | 22.157 | 19.500 | 17.894 | 14.678 | 11.969 | 9.662 |
| 16" | 17.400 | MIN WALL | 1.933 | 1.582 | 1.289 | 1.123 | 1.024 | .829 | .669 | .535 |
| | | NOM. ID. | 13.301 | 14.046 | 14.667 | 15.020 | 15.229 | 15.643 | 15.981 | 16.265 |
| | | WEIGHT PER FT | 41.132 | 34.473 | 28.644 | 25.220 | 23.153 | 18.982 | 15.481 | 12.504 |
| 18" | 19.500 | MIN WALL | 2.167 | 1.773 | 1.445 | 1.258 | 1.147 | .929 | .750 | .600 |
| | | NOM. ID. | 14.907 | 15.741 | 16.437 | 16.833 | 17.068 | 17.531 | 17.910 | 18.228 |
| | | WEIGHT PER FT | 51.659 | 43.298 | 35.985 | 31.675 | 29.066 | 23.839 | 19.443 | 15.686 |
| 20" | 21.600 | MIN WALL | | 1.964 | 1.600 | 1.394 | 1.271 | 1.029 | .831 | .665 |
| | | NOM. ID. | N/A | 17.436 | 18.208 | 18.646 | 18.905 | 19.419 | 19.839 | 20.191 |
| | | WEIGHT PER FT | | 53.128 | 44.137 | 38.864 | 35.676 | 29.249 | 23.856 | 19.258 |
| 24" | 25.800 | MIN WALL | | 2.346 | 1.912 | 1.665 | 1.518 | 1.229 | .992 | .794 |
| | | NOM. ID. | N/A | 20.826 | 21.747 | 22.271 | 22.582 | 23.195 | 23.696 | 24.117 |
| | | WEIGHT PER FT | | 75.800 | 62.997 | 55.448 | 50.894 | 41.726 | 34.035 | 27.465 |

Weight calculations per PPITR7

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